

SLIDE GUIDE SGL TYPE

The NB slide guide SGL type is a linear motion bearing utilizing the rotational motion of ball elements along four rows of raceway grooves. It can be used in various applications due to its compactness and high load capacity.

STRUCTURE AND ADVANTAGES

The NB slide guide SGL type consists of a rail with 4 rows of precisely machined raceway grooves and a block assembly. The block assembly consists of the main body, ball elements, retainers, and return caps.

High Load Capacity and Long Life

The use of relatively large ball elements and raceway grooves machined to a radius close to that of the ball elements increases the contact area resulting in a high load capacity and a long travel life.

Low Friction

Because a 4-row/2-point contact design is used, low friction and stable motion characteristics are achieved even under a preloaded conditions.

Omni-Directional Load Capacity

The ball elements are positioned at 45° contact angle so that the load capacity is equal in four directions (above, below, right and left).

Absorption of Mounting Dimensional Error

Because the ball elements are positioned to increase their self-aligning characteristics, the dimensional error caused during installation is absorbed.

Anti-corrosion Specification

The rail and block assembly can be treated with low temperature black chrome treatment to increase the

corrosion resistance. This treatment is standardized with the symbol "LB". Stainless steel SGLS type is suitable for use in clean room application.

Dust Prevention

Side-seals are provided as a standard. To improve the dust prevention characteristics, under-seals, double-seals, scrapers, bellows and special rail mounting caps are also available.

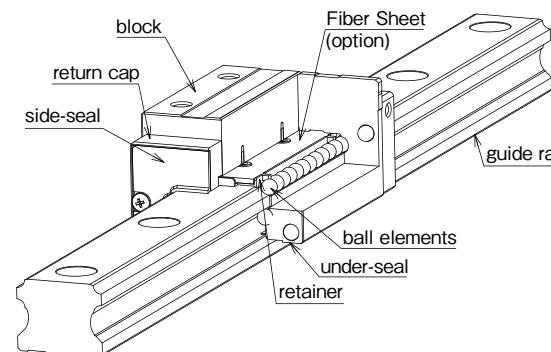
Fiber Sheet Extends Lubricant Replenishment Intervals

A lubricant-containing Fiber Sheet incorporated in the block supplies appropriate amount of lubricant to the raceway grooves at appropriate intervals, which can significantly extend the lubricant replenishment interval. (refer to page A-16)

REVERSE-SEAL

NB Reverse-seal realizes maintenance free by reducing grease leakage and loss. (refer to page A-17)

Figure A-54 Structure of SGL type Slide Guide



BLOCK TYPES

Nine SGL block types are available depending on the material and mounting method.

SGL-F type SGLS-F type	P.A-54 P.A-54	SGL-TF type SGLS-TF type SGL-HTF type SGL-HYF type	P.A-56 P.A-56 P.A-58 P.A-60	SGL-E type	P.A-62	SGL-TE type SGL-HTE type SGL-HYE type SGL-HTEX type	P.A-64 P.A-66 P.A-68 P.A-70

ACCURACY

Three accuracy grades are available: standard grade (blank), high grade (H), and precision grade (P).

Table A-23 Accuracy

part number	SGL15,20			SGL25,30,35			SGL45		
accuracy grade	standard	high	precision	standard	high	precision	standard	high	precision
accuracy symbol	blank	H	P	blank	H	P	blank	H	P
allowable dimensional tolerance for height H	± 0.1	± 0.03	$-0.03 \sim 0$	± 0.1	± 0.04	$-0.04 \sim 0$	± 0.1	± 0.05	$-0.05 \sim 0$
paired difference for height H	0.02	0.01	0.006	0.02	0.015	0.007	0.03	0.015	0.007
allowable dimensional tolerance for width W	± 0.1	± 0.03	$-0.03 \sim 0$	± 0.1	± 0.04	$-0.04 \sim 0$	± 0.1	± 0.05	$-0.05 \sim 0$
paired difference for width W	0.02	0.01	0.006	0.03	0.015	0.007	0.03	0.02	0.01
Running parallelism of surface C to surface A	refer to Figure A-55, 56								
Running parallelism of surface D to surface B									

Figure A-55 Motion Accuracy

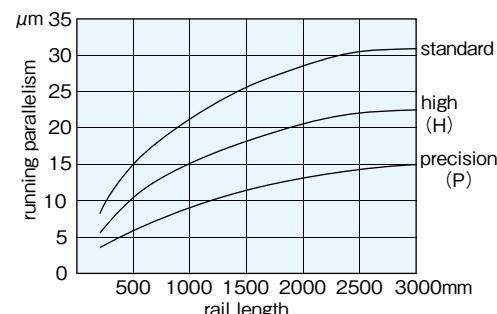
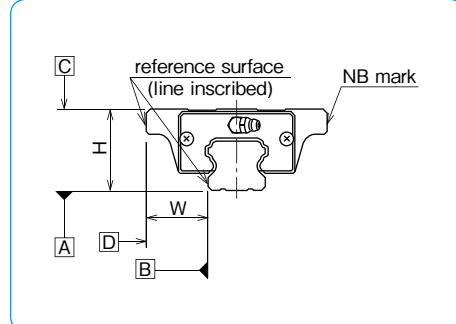


Figure A-56 Accuracy



PRELOAD

SGL type slide guides are available with a standard preload (blank), light preload (T1), and medium preload (T2).

Table A-24 Preload Symbol and Radial Clearance unit/ μm

preload	standard	light	medium
preload symbol	blank	T1	T2
SGL15	- 4~+2	-12~- 4	-
SGL20	- 5~+2	-14~- 5	-23~-14
SGL25	- 6~+3	-16~- 6	-26~-16
SGL30	- 7~+4	-19~- 7	-31~-19
SGL35	- 8~+4	-22~- 8	-35~-22
SGL45	-10~+5	-25~-10	-40~-25

RAIL LENGTH

Slide guides with most commonly used lengths are available as standard. For slide guides with a non-standard length, unless otherwise specified, the distance from one end of the rail to the first hole center (N) will be within the range listed in Table A-26, satisfying the following equation.

$$L = M \cdot P + 2N$$

L: length (mm) M: number of pitches P: hole pitch (mm)
N: distance from the end of the rail to the first hole center (mm)

Figure A-57 Rail

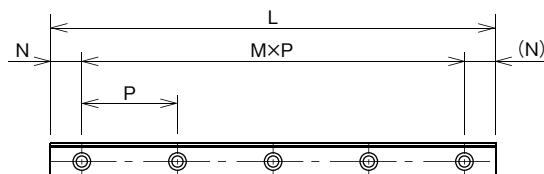


Table A-26 N Dimension unit/mm

part number	N and over	N less than	L max.
SGL15	6	36	2,000
SGL20	10	40	
SGL25	11	41	
SGL30	12	52	
SGL35	16	56	
SGL45	20	72.5	

Table A-25 Operating Conditions and Preload

preload	symbol	operating conditions
standard	blank	minute vibration is applied. accurate motion is required. moment is applied in a given direction.
	T1	light vibration is applied. light torsional load is applied. moment is applied.
medium	T2	shock and vibration are applied. over-hang load is applied. torsional load is applied.

MOUNTING

Slide guides are generally mounted by pushing the reference surface of the rail and block against the shoulder of the mounting surface. An undercut should be provided at the corner of the shoulder in order to avoid interference with the corner of the rail or block. The recommended shoulder height values are shown in Table A-28.

The screws to fasten the rail should be tightened equally using a torque wrench in order to secure the motion accuracy. The recommended torque values are listed in Table A-27. Please adjust the torque depending on the operating conditions.

Table A-27 Recommended Torque unit/N·m

size	M3	M4	M5	M6	M8	M12
recommended torque	1.4	3.2	6.6	11.2	27.6	96.4

(for steel alloy screws)

Figure A-58 Mounting Reference Surface Profile

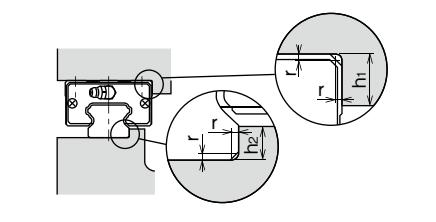


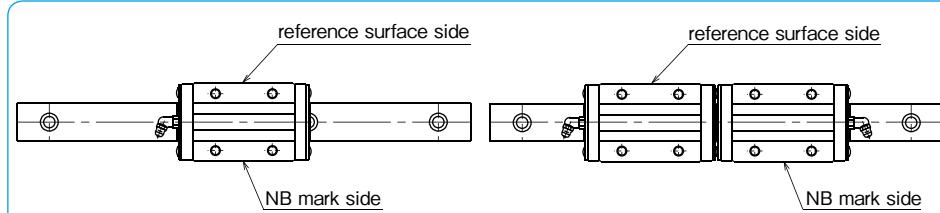
Table A-28 Shoulder Height Dimensions unit/mm

part number	h_1	h_2	r_{max}
SGL15	4	3.5	0.5
SGL20	5	5	0.5
SGL25	5	5.5	1
SGL30	6	7.5	1
SGL35	6	8	1
SGL45	8	8	1

GREASE FITTING

A grease fitting is attached to the return cap of SGL type guide blocks for lubrication purposes. Unless otherwise specified, the orientation of the grease fitting is as shown in Figure A-59. When more than 2 blocks are used on one rail, please specify the grease fitting orientation.

Figure A-59 Grease Fitting Orientation

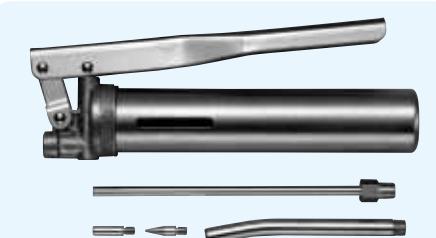


LUBRICATION

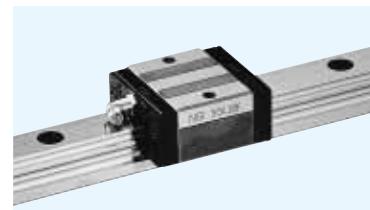
A high grade lithium soap based grease is applied to the NB slide guides prior to shipment for immediate use. Please relubricate with a similar type of grease periodically depending on the operating conditions. For use in clean rooms or vacuum environments, NB slide guides without grease are available upon request. Please contact NB for customer specified grease types.

Please refer to page Eng-39 for details on the low dust generation grease.

A Grease Gun Set is available as a maintenance kit (refer to page Eng-42).



SGL-F TYPE



part number structure

example **SGL 15 F B 2 T1 - 589 D P / W2 FS LB F J - KGL**

specification
SGL: standard
SGLS: anti-corrosion
size
block style

seal (refer to page A-14)

blank: with side-seals

B: with side-seals + under-seals

BW: with double-seals + under-seals

BS: B + scraper

BR: B + reverse-seals

number of blocks attached to one rail

preload symbol

blank: standard

T1: light

T2: medium

total length of rail

size of rail installation hole (D type rail is available only for SGL 15)

symbol for grease
blank: standard grease
KGL: lithium-based grease
KGU: urea-based grease
KGF: anti-fretting grease
GK: K-grease
refer to page Eng-39~

with bellows (refer to page A-18)

with rail mounting hole caps

with low temperature black chrome treatment

with Fiber Sheet

symbol for number of axes*

blank: single axis

W2: 2 parallel axes

W3: 3 parallel axes

accuracy grade

blank: standard

H: high

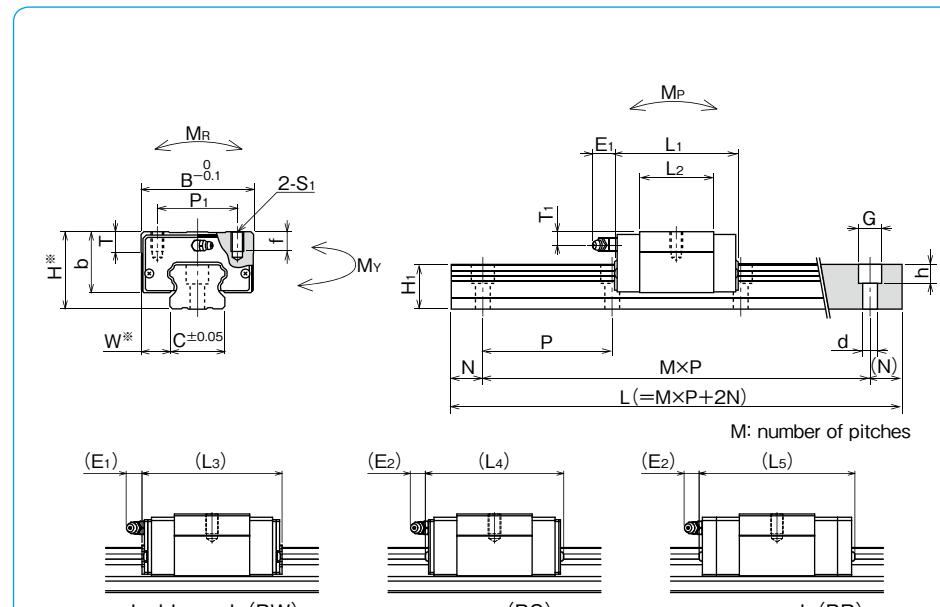
P: precision

*The symbol for the number of axes does not mean the number of rails ordered.

part number		assembly dimensions														block dimensions													
		H	W	B	L ₁	L ₂	L ₃	L ₄	L ₅	P ₁	S ₁	f	T	b	E ₁	H ₁	C	d × G × h	N	P	basic load rating	allowable static moment	M _P	M _Y	M _R	block	guide	block size	
standard	anti-corrosion	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	dynamic C kN	static Co kN	M _P M _{P2} N · m	M _Y M _{Y2} N · m	M _R N · m	block kg	guide rail kg/m	block size		
SGL15F	SGLS15F	24	9.5	34	40.7	22.7	46.9	47.3	54.3	26	M4	7	6	19.5	6						7.29	9.45	36.7	36.7	73.9	0.1	1.3	15	
SGL15F-D	SGLS15F-D																					252	252						
SGL20F	SGLS20F	28	11	42	47.9	29.5	54.1	54.5	65.5	32	M5	8	7.5	22							11.9	14.8	71.9	71.9	159	0.2	2.1	20	
SGL25F	SGLS25F	33	12.5	48	58.7	37.7	65.1	65.9	76.9	35	M6	9	8	26							447	447	447	447					
SGL30F	—	42	16	60	68	40	76.6	75.6	—	40	M8	12	9	32.5							17.0	21.1	123	123	254	0.3	3.0	25	
SGL35F	—	48	18	70	77	46	85.6	84.6	—	50		13	38								23.0	28.7	195	195	417	0.5	4.6	30	

part number		standard rail length L mm															
		160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	
SGL15	SGLS15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	
SGL20	SGLS20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	
SGL25	SGLS25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	
SGL30	—	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	
SGL35	—	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



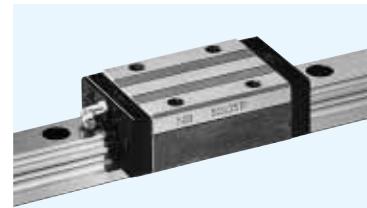
*Please refer to page A-51 for accuracy.

E ₂	T ₁	grease fitting	H ₁	C	guide rail dimensions				N	P	basic load rating	allowable static moment	mass	guide rail	block size		
					d	G	h	N			dynamic C kN	static Co kN					
5.4	5	pressed fitting	13.5	15	3.5 × 6 × 4.5				60	20	7.29	9.45	36.7	36.7	73.9		
					4.5 × 7.5 × 5.3						11.9	14.8	71.9	71.9	159		
					6 × 9.5 × 8.5						447	447	447	447	0.2		
					20						17.0	21.1	123	123	254		
					7 × 11 × 9						751	751	751	751	0.3		
11	6	B-M6F	24	28	23.0				80	80	23.0	28.7	195	195	417		
					1,260						1,260	1,260	1,260	1,260	0.5		
8.5	6.5		27.5	34	32.0				32.0	37.8	293	293	417	417	693		
					1,870						1,870	1,870	1,870	1,870	0.8		

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m

		maximum length mm
1,120	1,240	1,360
1,240	1,360	1,480
1,240	1,360	1,660
1,240	1,360	1,720
1,480	1,640	1,880
1,480	1,640	1,960
1,480	1,640	1,880
1,480	1,640	1,960

SGL-TF TYPE



part number structure

example specification
SGL 15 TF B 2 T1 - 589 D P / W2 FS LB F J - KGL

symbol for grease
blank: standard grease
SGL: standard
SGLS: anti-corrosion

size
B: with side-seals + under-seals

block style
seal (refer to page A-14)
blank: with side-seals
BW: with double-seals + under-seals

BS: B + scraper
BR: B + reverse-seals

number of blocks attached to one rail
preload symbol
blank: standard

T1: light
T2: medium

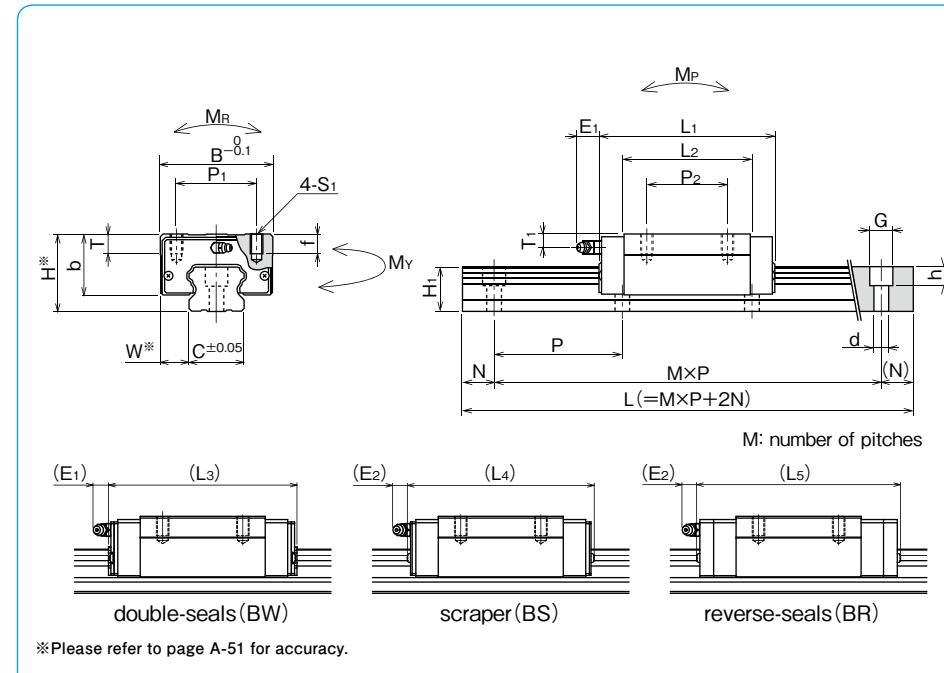
total length of rail
size of rail installation hole (D type rail is available only for SGL 15)

*The symbol for the number of axes does not mean the number of rails ordered.

part number		assembly dimensions		block dimensions														
standard	anti-corrosion	H mm	W mm	B mm	L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	P1 mm	P2 mm	S1 mm	f mm	T mm	b mm	E1 mm		
SGL15TF	SGLS15TF	24	9.5	34	56.5	38.5	62.7	63.1	70.1	26	26	M4	7	6	19.5	6		
SGL15TF-D	SGLS15TF-D																	
SGL20TF	SGLS20TF	28	11	42	65.8	47.4	72	72.4	83.4	32	32	M5	8	7.5	22	12		
SGL25TF	SGLS25TF	33	12.5	48	80	59	86.4	87.2	98.2	35	35	M6	9	8	26			
SGL30TF	—	42	16	60	95.7	67.7	104.3	103.3	—	40	40	M8	12	9	32.5			
SGL35TF	—	48	18	70	109	78	117.6	116.6	—	50	50		13	38				

part number		standard rail length L mm															
standard	anti-corrosion	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	
SGL15	SGLS15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	
SGL20	SGLS20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	
SGL25	SGLS25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	
SGL30	—	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	
SGL35	—	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



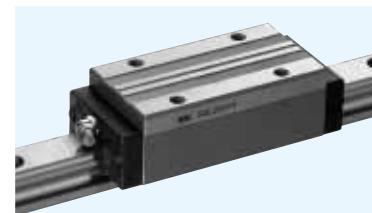
*Please refer to page A-51 for accuracy.

E2 mm	T1 mm	grease fitting	H1 mm	guide rail dimensions		N mm	P mm	basic load rating dynamic C kN	allowable static moment M_P MP2 N · m	allowable static moment M_Y MY2 N · m	allowable static moment M_R MR N · m	mass block kg	mass guide rail kg/m	block size			
				d mm	G x h mm												
5.4	5	pressed fitting	13.5	15	3.5×6×4.5 4.5×7.5×5.3	20	60	10.6	16.2	99.5 565	99.5 565	126	0.2	1.3	15		
			16	20	6×9.5×8.5			16.3	23.2	165 897	165 897	250	0.3	2.1	20		
			20	23	7×11×9			24.7	36.3	334 1,740	334 1,740	437	0.4	3.0	25		
			24	28				33.6	49.2	528 2,880	528 2,880	716	0.8	4.6	30		
			27.5	34	9×14×12			46.6	64.8	796 4,290	796 4,290	1,180	1.3	6.2	35		

M_P and M_Y are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m

			maximum length mm
standard	anti-corrosion		
1,120	1,240	1,360	1,480
1,240	1,360	1,480	1,600
1,240	1,360	1,480	1,660
1,240	1,360	1,480	1,720
1,480	1,640	1,720	1,800
1,480	1,640	1,720	1,960

SGL-HYF TYPE



part number structure

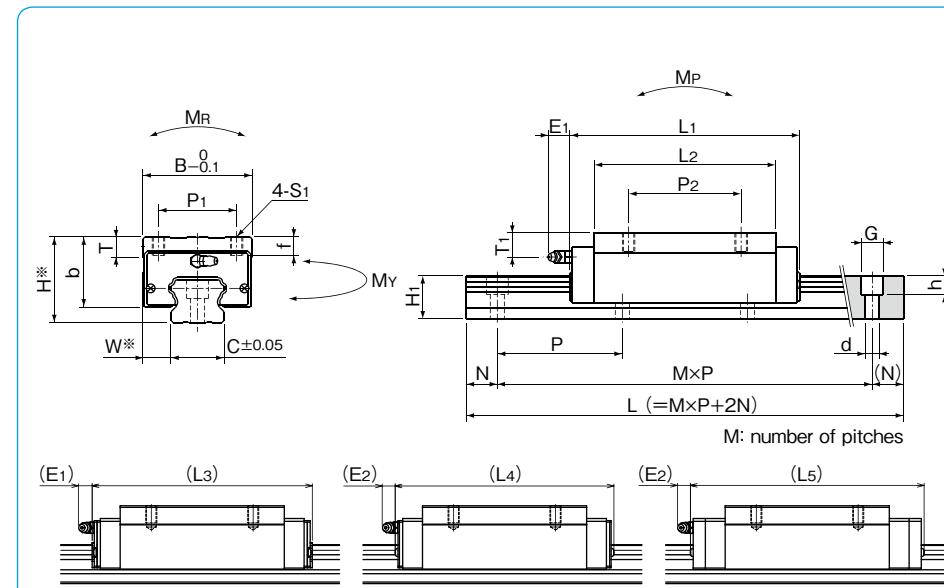
example	SGL	15	HYF	B	2	T1	-589	P/W2	FS	LB	F	J	-KGL
SGL type													symbol for grease
size													blank: standard grease
block style													KGL: lithium-based grease
seal (refer to page A-14)													KGU: urea-based grease
blank: with side-seals													KGF: anti-fretting grease
B: with side-seals + under-seals													GK: K-grease
BW: with double-seals + under-seals													refer to page Eng-39~
BS: B + scraper													
BR: B + reverse-seals													
number of blocks attached to one rail													
preload symbol													
blank: standard													
T1: light													
T2: medium													
total length of rail													

*The symbol for the number of axes does not mean the number of rails ordered.

part number	block dimensions															
	H	W	B	L ₁	L ₂	L ₃	L ₄	L ₅	P ₁	P ₂	S ₁	f	T	b	E ₁	E ₂
SGL15HYF	28	9.5	34	79	61	85.2	85.6	92.6	26	26	M4	5	6	23.7	6	5.4
SGL20HYF	30	12	44	96	77.6	102.2	102.6	113.6	32	50	M5	6	9.5	24	12	11
SGL25HYF	40	12.5	48	109	88	115.4	116.2	127.2	35		M6	8	9	33		
SGL30HYF	45	16	60	129	101	137.6	136.6	—	40		60	M8	10	35.5		
SGL35HYF	55	18	70	147	116	155.6	154.6		50		72		12	13	45	
SGL45HYF	70	20.5	86	171	134	179.5	180	—	60		M10	17	15	60	15	15

part number	standard rail length L mm															
	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240
SGL25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240
SGL30	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480
SGL35	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480
SGL45	570	675	780	885	990	1,095	1,200	1,305	1,410	1,515	1,620	1,725	1,830	1,935	2,040	2,145

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



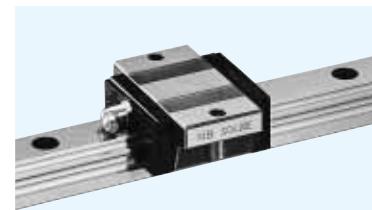
*Please refer to page A-51 for accuracy.

T ₁ mm	grease fitting	guide rail dimensions					basic load rating dynamic C kN	allowable static moment M _P M _{P2} N · m	allowable static moment M _Y M _{Y2} N · m	mass block kg	mass guide rail kg/m	block size			
		H ₁ mm	C mm	d × G × h mm	N mm	P mm									
9	pressed fitting	13.5	15	4.5 × 7.5 × 5.3	20	60	14.6	25.6	238 1,200	238 1,200	200	0.3	1.3		
		16	20	6 × 9.5 × 8.5			23.9	40.2	467 2,250	467 2,250	432	0.5	2.1		
		20	23	7 × 11 × 9			32.8	54.5	723 3,480	723 3,480	655	0.9	3.0		
		24	28	9 × 14 × 12			44.6	73.8	1,140 5,680	1,140 5,680	1,070	1.3	4.6		
		27.5	34				61.9	97.2	1,720 8,480	1,720 8,480	1,780	2.2	6.2		
20	B-PT1/8	36.5	45	14 × 20 × 17	22.5	105	91.4	134	2,680 13,300	2,680 13,300	3,080	4.0	10.5		

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m

maximum length mm
1,240
1,360
1,480
1,600
1,660
1,720
1,840
1,960
2,000
3,000
3,000
3,000
3,000
3,000
3,000

SGL-E TYPE

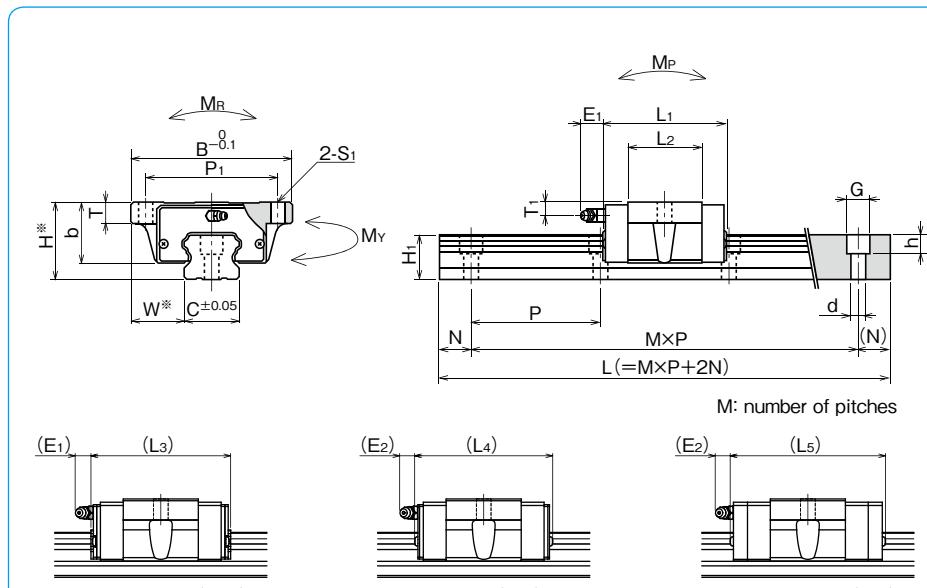


part number structure

example	SGL	15	E	B	2	T1	-589	D	P	/W2	FS	LB	F	J	-KGL
SGL type															symbol for grease
size															blank: standard grease
block style															KGL: lithium-based grease
seal (refer to page A-14)															KGU: urea-based grease
blank: with side-seals															KGF: anti-fretting grease
B: with side-seals + under-seals															refer to page Eng-39~
BW: with double-seals + under-seals															with bellows (refer to page A-18)
BS: B + scraper															with rail mounting hole caps
BR: B + reverse-seals															with low temperature black chrome treatment
number of blocks attached to one rail															with Fiber Sheet
preload symbol															symbol for number of axes*
blank: standard															blank: single axis
T1: light															W2: 2 parallel axes
T2: medium															W3: 3 parallel axes
total length of rail															accuracy grade
size of rail installation hole (D type rail is available only for SGL 15)															blank: standard
															H: high
															P: precision

*The symbol for the number of axes does not mean the number of rails ordered.

part number	assembly dimensions		block dimensions											
	H mm	W mm	B mm	L ₁ mm	L ₂ mm	L ₃ mm	L ₄ mm	L ₅ mm	P ₁ mm	S ₁ mm	T mm	b mm	E ₁ mm	E ₂ mm
SGL15E	24	18.5	52	40.7	22.7	46.9	47.3	54.3	41	4.5	7	19.5	6	5.4
SGL15E-D														
SGL20E	28	19.5	59	47.9	29.5	54.1	54.5	65.5	49	5.5	9	22		
SGL25E	33	25	73	58.7	37.7	65.1	65.9	76.9	60	7		26		
SGL30E	42	31	90	68	40	76.6	75.6	—	72		9	32.5		
SGL35E	48	33	100	77	46	85.6	84.6	—	82		13	38		



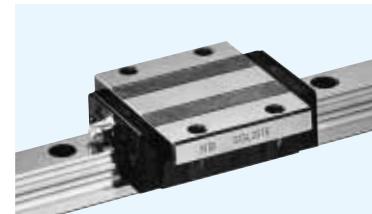
※Please refer to page A-51 for accuracy.

T ₁ mm	grease fitting	guide rail dimensions					N mm	P mm	basic load rating dynamic C kN	allowable static moment M _P M _{P2} N·m	allowable static moment M _Y M _{Y2} N·m	mass block kg	mass guide rail kg/m	block size	
		H ₁ mm	C mm	d×G×h mm	N mm	P mm									
5	pressed fitting	13.5	15	3.5×6×4.5 4.5×7.5×5.3	20	7×11×9	60	60	7.29	9.45	36.7 252	36.7 252	73.9	0.1	1.3
		16	20	6×9.5×8.5					11.9	14.8	71.9 447	71.9 447	159	0.2	2.1
		20	23	17.0					21.1	123 751	123 751	254	0.4	3.0	
		24	28	23.0					28.7	195 1,260	195 1,260	417	0.6	4.6	
		27.5	34	9×14×12					32.0	37.8	293 1,870	293 1,870	693	0.9	6.2
MP ₂ and MY ₂ are allowable static moments when two blocks are used in close contact. 1kN=102kgf 1N·m=0.102kgf·m															

				maximum length mm
1,240	1,360	1,480		2,000
1,360	1,480	1,600	1,660	3,000
1,360	1,480	1,600	1,660	3,000
1,640	1,720	1,800	1,880	3,000
1,640	1,720	1,800	1,880	3,000

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.

SGL-TE TYPE



part number structure

example **SGL 15 TE B 2 T1 - 589 D P / W2 FS LB F J - KGL**

SGL type

size

block style

seal (refer to page A-14)

blank: with side-seals

B: with side-seals + under-seals

BW: with double-seals + under-seals

BS: B + scraper

BR: B + reverse-seals

number of blocks attached to one rail

preload symbol

blank: standard

T1: light

T2: medium

total length of rail

size of rail installation hole (D type rail is available only for SGL 15)

symbol for grease
blank: standard grease
KGL: lithium-based grease
KGU: urea-based grease
KGF: anti-fretting grease
GK: K-grease
refer to page Eng-39~

with bellows (refer to page A-18)

with rail mounting hole caps

with low temperature black chrome treatment

with Fiber Sheet

symbol for number of axes*

blank: single axis

W2: 2 parallel axes

W3: 3 parallel axes

accuracy grade

blank: standard

H: high

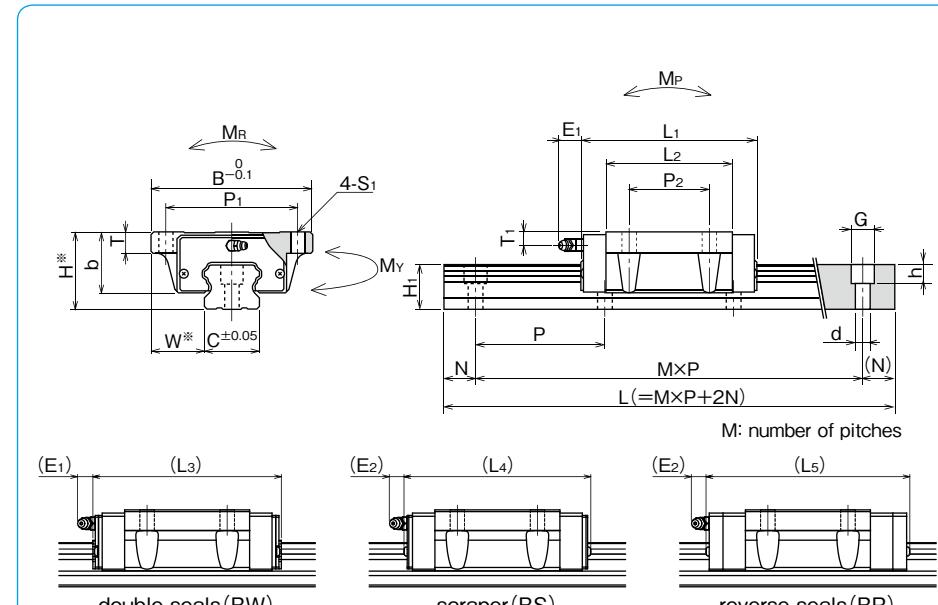
P: precision

*The symbol for the number of axes does not mean the number of rails ordered.

part number	block dimensions															
	H	W	B	L ₁	L ₂	L ₃	L ₄	L ₅	P ₁	P ₂	S ₁	T	b	E ₁	E ₂	
SGL15TE	24	18.5	52	56.5	38.5	62.7	63.1	70.1	41	26	4.5	7	19.5	6	5.4	
SGL15TE-D																
SGL20TE	28	19.5	59	65.8	47.4	72	72.4	83.4	49	32	5.5	9	22			
SGL25TE	33	25	73	80	59	86.4	87.2	98.2	60	35	7		26			
SGL30TE	42	31	90	95.7	67.7	104.3	103.3	—	72	40		9	32.5			
SGL35TE	48	33	100	109	78	117.6	116.6	—	82	50		13	38			

part number	standard rail length															maximum length mm
	L mm															
SGL15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240
SGL25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240
SGL30	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480
SGL35	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



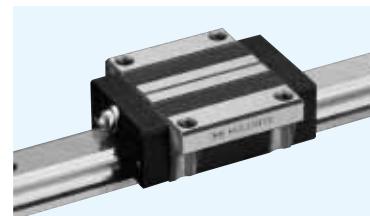
*Please refer to page A-51 for accuracy.

T ₁ mm	grease fitting	guide rail dimensions					basic load rating dynamic C kN	allowable static moment M _P M _{P2} N · m	allowable static moment M _Y M _{Y2} N · m	mass block kg	mass guide rail kg/m	block size			
		H ₁ mm	C mm	d × G × h mm	N mm	P mm									
5	pressed fitting	13.5	15	3.5×6×4.5 4.5×7.5×5.3	20	60	10.6	16.2	99.5 565	99.5 565	126	0.2	1.3		
		16	20	6×9.5×8.5			16.3	23.2	165 897	165 897	250	0.3	2.1		
		20	23	7×11×9			24.7	36.3	334 1,740	334 1,740	437	0.6	3.0		
		24	28				33.6	49.2	528 2,880	528 2,880	716	1.0	4.6		
		27.5	34	9×14×12			46.6	64.8	796 4,290	796 4,290	1,180	1.5	6.2		
6.5	B-M6F														
9															
8.5															

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m

					maximum length mm	
1,240	1,360	1,480			2,000	
1,360	1,480	1,600	1,660	1,720	1,840	1,960
1,360	1,480	1,600	1,660	1,720	1,840	1,960
1,640	1,720	1,800	1,880	1,960	3,000	
1,640	1,720	1,800	1,880	1,960	3,000	

SGL-HTE TYPE



part number structure

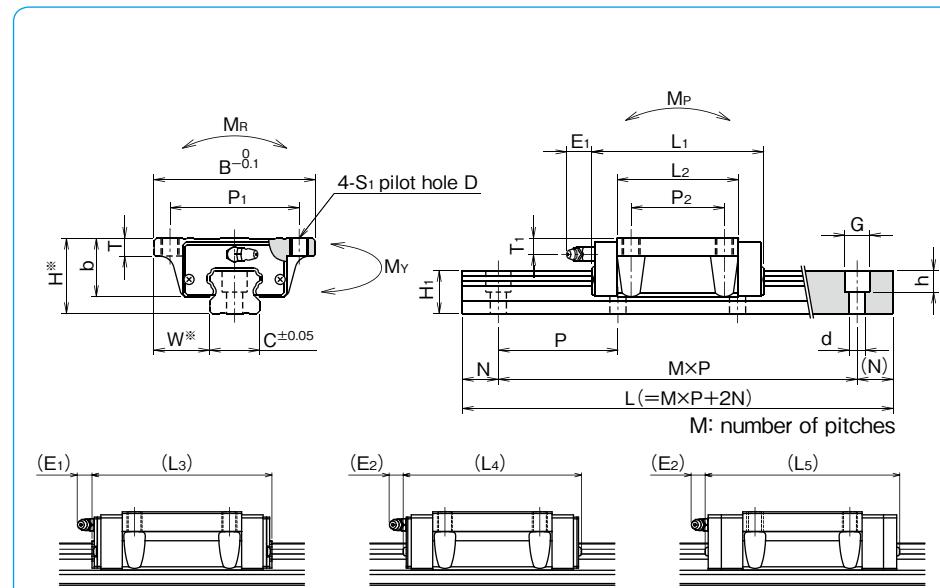
example	SGL	15	HTE	B	2	T1	-589	P	/W2	FS	LB	F	J	-KGL
SGL type														symbol for grease
size														blank: standard grease
block style														KGL: lithium-based grease
seal (refer to page A-14)														KGU: urea-based grease
blank: with side-seals														KGF: anti-fretting grease
B: with side-seals + under-seals														GK: K-grease
BW: with double-seals + under-seals														refer to page Eng-39~
BS: B + scraper														
BR: B + reverse-seals														
number of blocks attached to one rail														
preload symbol														
blank: standard														
T1: light														
T2: medium														
total length of rail														

*The symbol for the number of axes does not mean the number of rails ordered.

part number	block dimensions															
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
SGL15HTE	24	16	47	56.5	38.5	62.7	63.1	70.1	38	30	M5	4.4	7.5	19.7	6	5.4
SGL20HTE	30	21.5	63	71.6	53.2	77.8	78.2	89.2	53	40	M6	5.4	10.5	24	12	11
SGL25HTE	36	23.5	70	80	59	86.4	87.2	98.2	57	45	M8	6.8	12.5	29		
SGL30HTE	42	31	90	95.7	67.7	104.3	103.3	—	72	52	M10	8.5	10	32.5		
SGL35HTE	48	33	100	109	78	117.6	116.6	—	82	62				13	38	
SGL45HTE	60	37.5	120	139	102	147.5	148	—	100	80	M12	10.5	15	50	15	15

part number	standard rail length L mm															
	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240
SGL25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240
SGL30	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480
SGL35	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480
SGL45	570	675	780	885	990	1,095	1,200	1,305	1,410	1,515	1,620	1,725	1,830	1,935	2,040	2,145

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



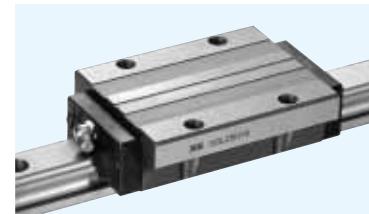
*Please refer to page A-51 for accuracy.

T ₁ mm	grease fitting	guide rail dimensions					N mm	P mm	basic load rating dynamic C kN	allowable static load M _P M _{P2} N · m	allowable static moment M _Y M _{Y2} N · m	mass block kg	mass guide rail kg/m	block size				
		H ₁ mm	C mm	d × G × h mm	N mm	P mm												
5	pressed fitting	13.5	15	4.5 × 7.5 × 5.3	20	60	10.6	16.2	99.5	99.5	126	0.2	1.3	15				
		16	20	6 × 9.5 × 8.5					18.3	27.5	226	0.4	2.1	20				
		20	23	7 × 11 × 9					24.7	36.3	334	0.6	3.0	25				
		24	28	9 × 14 × 12					33.6	49.2	528	1.0	4.6	30				
		27.5	34						46.6	64.8	796	1.5	6.2	35				
10	B-PT1/8	36.5	45	14 × 20 × 17	22.5	105	74.7	101	1,550	1,550	2,310	3.1	10.5	45				

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m

maximum length mm
2,000
3,000
3,000
3,000
3,000
3,000
3,000

SGL-HYE TYPE



part number structure

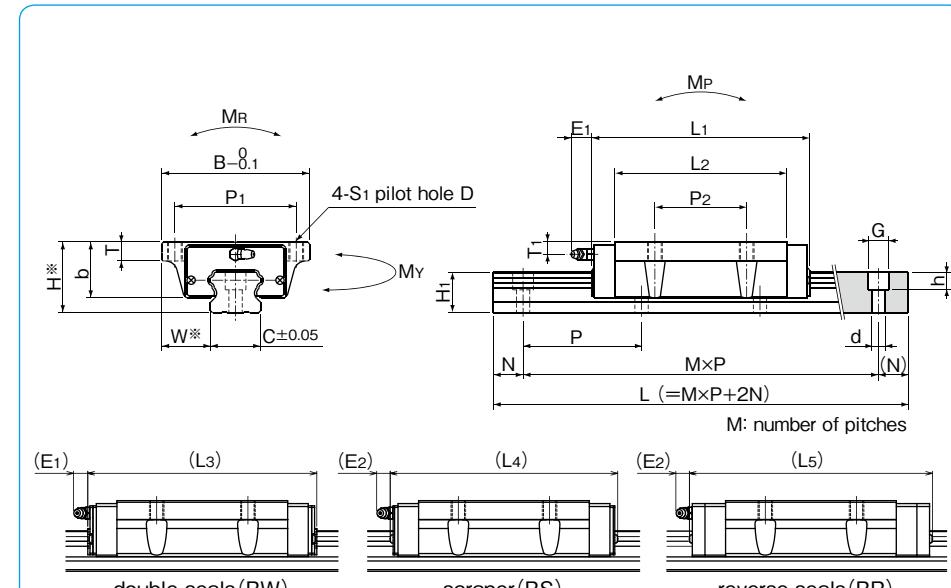
example	SGL	15	HYE	B	2	T1	-589	P	/W2	FS	LB	F	J	-KGL
SGL type														symbol for grease
size														blank: standard grease
block style														KGL: lithium-based grease
seal (refer to page A-14)														KGU: urea-based grease
blank: with side-seals														KGF: anti-fretting grease
B: with side-seals + under-seals														GK: K-grease
BW: with double-seals + under-seals														refer to page Eng-39~
BS: B + scraper														
BR: B + reverse-seals														
number of blocks attached to one rail														
preload symbol														
blank: standard														
T1: light														
T2: medium														
total length of rail														

*The symbol for the number of axes does not mean the number of rails ordered.

part number	block dimensions															
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
SGL15HYE	24	16	47	79	61	85.2	85.6	92.6	38	30	M5	4.4	7.5	19.7	6	5.4
SGL20HYE	30	21.5	63	96	77.6	102.2	102.6	113.6	53	40	M6	5.4	10.5	24		
SGL25HYE	36	23.5	70	109	88	115.4	116.2	127.2	57	45	M8	6.8	12.5	29		
SGL30HYE	42	31	90	129	101	137.6	136.6	—	72	52	M10	8.5	10	32.5		
SGL35HYE	48	33	100	147	116	155.6	154.6	—	82	62			13	38		
SGL45HYE	60	37.5	120	171	134	179.5	180	—	100	80	M12	10.5	15	50	15	15

part number	standard rail length L mm															
	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120
SGL20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240
SGL25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240
SGL30	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480
SGL35	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480
SGL45	570	675	780	885	990	1,095	1,200	1,305	1,410	1,515	1,620	1,725	1,830	1,935	2,040	2,145

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



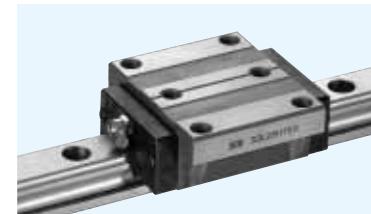
*Please refer to page A-51 for accuracy.

T ₁ mm	grease fitting	guide rail dimensions					N	P	basic load rating dynamic C kN	allowable static load M _P M _{P2} N · m	allowable static moment M _Y M _{Y2} N · m	mass block kg	mass guide rail kg/m	block size		
		H ₁ mm	C mm	d × G × h mm	N	P										
5	pressed fitting	13.5	15	4.5 × 7.5 × 5.3	20	60	14.6	25.6	238 1,200	238 1,200	200	0.3	1.3	15		
		16	20	6 × 9.5 × 8.5			23.9	40.2	467 2,250	467 2,250	432	0.7	2.1	20		
		20	23	7 × 11 × 9			32.8	54.5	723 3,480	723 3,480	655	1.0	3.0	25		
		24	28	9 × 14 × 12			44.6	73.8	1,140 5,680	1,140 5,680	1,070	1.5	4.6	30		
		27.5	34				61.9	97.2	1,720 8,480	1,720 8,480	1,780	2.2	6.2	35		
10	B-PT1/8	36.5	45	14 × 20 × 17	22.5	105	91.4	134	2,680 13,300	2,680 13,300	3,080	4.0	10.5	45		

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN = 102kgf 1N · m = 0.102kgf · m

maximum length mm
1,240
1,360
1,480
1,600
1,660
1,720
1,840
1,960
2,000
3,000
3,000
3,000
3,000
3,000
3,000

SGL-HTEX TYPE



part number structure

example **SGL|15|HTEX|B|2|T1-589|P/W2|FS|LB|F|J-KGL**

SGL type

size

block style

seal (refer to page A-14)

blank: with side-seals

B: with side-seals + under-seals

BW: with double-seals + under-seals

BS: B + scraper

BR: B + reverse-seals

number of blocks attached to one rail

preload symbol

blank: standard

T1: light

T2: medium

total length of rail

symbol for grease
blank: standard grease
KGL: lithium-based grease
KGU: urea-based grease
KGF: anti-fretting grease
GK: K-grease
refer to page Eng-39~

with bellows (refer to page A-18)

with rail mounting hole caps

with low temperature black chrome treatment

with Fiber Sheet

symbol for number of axes*

blank: single axis

W2: 2 parallel axes

W3: 3 parallel axes

accuracy grade

blank: standard

H: high

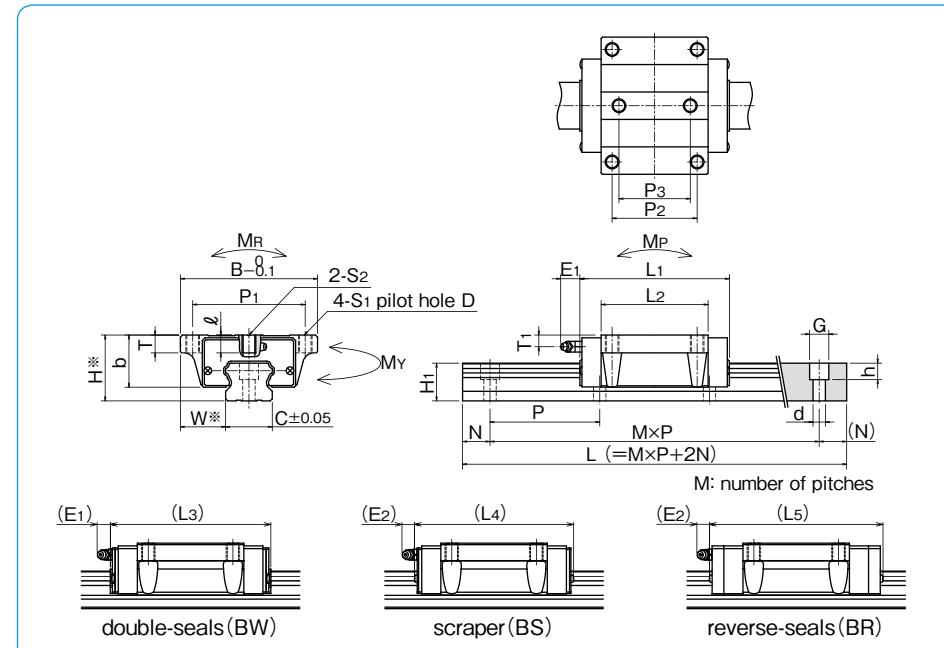
P: precision

*The symbol for the number of axes does not mean the number of rails ordered.

part number	assembly dimensions		block dimensions														
	H mm	W mm	B mm	L ₁ mm	L ₂ mm	L ₃ mm	L ₄ mm	L ₅ mm	P ₁ mm	P ₂ mm	S ₁ mm	D mm	T mm	P ₃ mm	S ₂ mm	f mm	b mm
SGL15HTEX	24	16	47	56.5	38.5	62.7	63.1	70.1	38	30	M5	4.4	7.5	26	M5	6	19.7
SGL20HTEX	30	21.5	63	71.6	53.2	77.8	78.2	89.2	53	40	M6	5.4	10.5	35	M6	8	24
SGL25HTEX	36	23.5	70	80	59	86.4	87.2	98.2	57	45	M8	6.8	12.5	40	M8	10	29
SGL30HTEX	42	31	90	95.7	67.7	104.3	103.3	—	72	52	M10	8.5	10	44	M10		32.5
SGL35HTEX	48	33	100	109	78	117.6	116.6	—	82	62		13	52	—	13	38	
SGL45HTEX	60	37.5	120	139	102	147.5	148	—	100	80	M12	10.5	15	60	M12	14	50

part number	standard rail length L mm																
	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	
SGL15	160	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	
SGL20	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240	
SGL25	220	280	340	400	460	520	580	640	700	760	820	880	940	1,000	1,120	1,240	
SGL30	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480	
SGL35	280	360	440	520	600	680	760	840	920	1,000	1,080	1,160	1,240	1,320	1,400	1,480	
SGL45	570	675	780	885	990	1,095	1,200	1,305	1,410	1,515	1,620	1,725	1,830	1,935	2,040	2,145	

Rails exceeding the maximum specified length may be fabricated if joints are used. Please contact NB for assistance.



*Please refer to page A-51 for accuracy.

E ₁	E ₂	T ₁	grease fitting	H ₁	C	d × G × h	N	P	basic load rating dynamic C kN	allowable static moment M _P N·m	allowable static moment M _{Y2} N·m	mass block kg	mass guide rail kg/m	block size			
6	5.4	5	pressed fitting	13.5	15	4.5×7.5×5.3	20	60	10.6	16.2	99.5 565	99.5 565	126	0.2	1.3		
				16	20	6×9.5×8.5			18.3	27.5	226 1,180	226 1,180	296	0.4	2.1		
				20	23	7×11×9			24.7	36.3	334 1,740	334 1,740	437	0.6	3.0		
				24	28	9×14×12			33.6	49.2	528 2,880	528 2,880	716	1.0	4.6		
				27.5	34				46.6	64.8	796 4,290	796 4,290	1,180	1.5	6.2		
				15	15	10			74.7	101	1,550 8,250	1,550 8,250	2,310	3.1	10.5		

M_{P2} and M_{Y2} are allowable static moments when two blocks are used in close contact. 1kN=102kgf 1N·m=0.102kgf·m

maximum length mm
1,240 1,360 1,480
1,360 1,480 1,600 1,660 1,720 1,840 1,960
1,360 1,480 1,600 1,660 1,720 1,840 1,960
1,640 1,720 1,800 1,880 1,960
1,640 1,720 1,800 1,880 1,960
2,250 2,355 2,460 2,565 2,670 2,775 2,880 2,985